

Safety Data Sheet

FOOD LINE - chocolate - Base

Revision nr. 5
Dated 15/06/2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Mixture identification:

Product Name: FOOD LINE - chocolate - Base

1.2. Relevant identified uses of the substance or mixture and uses advised against

For industrial/ professional use only. Addition silicone for mold making.

1.3. Details of the supplier of the safety data sheet

HM Industrieservice GmbH
Großer Sand 3
76698 Ubstadt-Weiher
Germany
+49 (0)7251 44127-0
+49 (0)7251 44127-29
info@hm-industrie.de
www.hm-industrie.de; www.polymer-replication.de

1.4. Emergency telephone number

+49 (0)7251 44127-0

This number is only available during the following office hours: Mon-Fri 07:30 - 16:00

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

EC regulation criteria 1272/2008 (CLP)

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Adverse physicochemical, human health and environmental effects:

No other hazards

2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Hazard pictograms:

None

Hazard statements:

None

Precautionary statements:

None

Special Provisions:

EUH210 Safety data sheet available on request.

Special provisions according to Annex XVII of REACH and subsequent amendments:

None

2.3. Other hazards

There is no exposure to breathable free crystalline silica during normal use of this product.
For more information see section 11.

No PBT, vPvB or endocrine disruptor substances present in concentration $\geq 0.1\%$:

Other Hazards:

No other hazards

Safety Data Sheet

FOOD LINE - chocolate - Base

SECTION 3: Composition/information on ingredients

3.1. Substances

Not Applicable

3.2. Mixtures

Hazardous components within the meaning of the CLP regulation and related classification:

Qty	Name	Ident. Number	Classification
>= 5% - < 8%	Cristobalite	CAS: 14464-46-1 EC: 238-455-4	STOT RE 1 H372 Causes damage to organs (lungs) through prolonged or repeated exposure if inhaled.
<0,09%	octamethylcyclotetrasil oxane; [D4]	Index number: 014-018-00-1 CAS: 556-67-2 EC: 209-136-7	Repr. 2 H361f Suspected of damaging fertility. Aquatic Chronic 1 H410 Very toxic to aquatic life with long lasting effects. M=10.

SECTION 4: First aid measures

4.1. Description of first aid measures

In case of skin contact:

Wash with plenty of water and soap.

In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

4.2. Most important symptoms and effects, both acute and delayed

None

4.3. Indication of any immediate medical attention and special treatment needed

Treatment:

None

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Water.

Carbon dioxide (CO₂).

Extinguishing media which must not be used for safety reasons:

None in particular.

5.2. Special hazards arising from the substance or mixture

Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Safety Data Sheet

FOOD LINE - chocolate - Base

For non emergency personnel:
Wear personal protection equipment.
Remove persons to safety.
See protective measures under point 7 and 8.
For emergency responders:
Wear personal protection equipment.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains.
Retain contaminated washing water and dispose it.
In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.
Suitable material for taking up: absorbing material, organic, sand

6.3. Methods and material for containment and cleaning up

Wash with plenty of water.

6.4. Reference to other sections

See also section 8 and 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.
See also section 8 for recommended protective equipment.
Advice on general occupational hygiene:
Do not eat or drink while working.

7.2. Conditions for safe storage, including any incompatibilities

Keep away from food, drink and feed.
Incompatible materials:
See section 10.5.
Instructions as regards storage premises:
Adequately ventilated premises.

7.3. Specific end use(s)

See section 1.2.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

FOOD LINE - chocolate - Base
Cristobalite - CAS: 14464-46-1

OEL Type	TWA		Duratio n	STEL		Duratio n	Notes	Country
EU	0.1 mg/m ³		8h				Respirable	
TLV	0.1 mg/m ³		8h				Respirable	ITALY
ACGIH	0.025 mg/m ³		8h				(R), A2 - Pulm fibrosis, lung cancer	

octamethylcyclotetrasiloxane; [D4] - CAS: 556-67-2

OEL Type	TWA		Duratio n	STEL		Duratio n	Notes	Country
No data available								

Safety Data Sheet

FOOD LINE - chocolate - Base

DNEL Exposure Limit Values
Not available

PNEC Exposure Limit Values
Not available

8.2. Exposure controls

Precautionary measures:

Give adequate ventilation to the premises where the product is stored and/or handled.

Eye protection:

Wear airtight protective goggles (EN 166).

Protection for skin:

Wear professional overalls and safety footwear (EN 14605).

Protection for hands:

Protect hands with work gloves (EN 374).

The following should be considered when choosing work glove material (EN 374): compatibility, degradation, failure time and permeability.

The work gloves' resistance to chemical agents should be checked before use, as it can be unpredictable. The gloves' wear time depends on the duration and type of use.

Respiratory protection:

Use respiratory protection where ventilation is insufficient or exposure is prolonged.

Respiratory protection devices must be used if the technical measures adopted are not suitable for restricting the worker's exposure to the threshold values considered (e.g. TLV-TWA).

Thermal Hazards:

None

Environmental exposure controls:

None

Appropriate engineering controls:

None

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Properties	Value	Method:	Notes
Physical state:	Liquid	--	--
Colour:	Red	--	--
Odour:	Odourless	--	--
Melting point/freezing point:	Not available	--	--
Boiling point or initial boiling point and boiling range:	Not available	--	--
Flammability:	Non-flammable	--	--
Lower and upper explosion limit:	Not available	--	--
Flash point:	Not available	--	--
Auto-ignition temperature:	Not available	--	--
Decomposition temperature:	Not available	--	--
pH:	Not available	--	--
Kinematic viscosity:	Not available	--	--
Solubility in water:	Insoluble	--	--
Solubility in oil:	Not available	--	--
Partition coefficient n-octanol/water (log value):	Not available	--	--

Safety Data Sheet

FOOD LINE - chocolate - Base

Vapour pressure:	Not available	--	--
Density and/or relative density:	Not available	--	--
Relative vapour density:	Not available	--	--
Particle characteristics:			
Particle size:	Not available	--	--

9.2. Other information

No other relevant information

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under normal conditions

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

None

10.4. Conditions to avoid

Stable under normal conditions.

10.5. Incompatible materials

None in particular.

10.6. Hazardous decomposition products

None.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

"For the purposes of classification of health hazards (part 3), the route of exposure, information on mechanisms and metabolism studies are useful for determining the relevance of effects in humans. If this information raises doubts as to their relevance in humans, in spite of the indisputable data legitimacy and quality, a lower classification may be justified. When there is scientific evidence that the mechanism or mode of action is not relevant to humans, the substance or mixture should not be classified" (annex I, section 1.1.1.5, EC Regulation 1272/2008).

Monitoring activities conducted at the company related to possible inhalation exposure, in accordance with industrial hygiene standards for paste and fluid products, showed levels of exposure to free crystalline silica (breathable part) below the limit of quantification of the method, therefore exposure is not expected during the use indicated in section 1.2 for this specific product. However, the actual levels of free crystalline silica (breathable part) present in the workplace must be obtained through monitoring as required by regulations for the safety and health of workers.

Toxicological information of the product:

FOOD LINE - chocolate - Base

a) acute toxicity

Not classified

b) skin corrosion/irritation

Not classified

c) serious eye damage/irritation

Not classified

d) respiratory or skin sensitisation

Not classified

Safety Data Sheet

FOOD LINE - chocolate - Base

- e) germ cell mutagenicity
Not classified
- f) carcinogenicity
Not classified
- g) reproductive toxicity
Not classified
- h) STOT-single exposure
Not classified
- i) STOT-repeated exposure
Not classified
- j) aspiration hazard
Not classified

Toxicological information of the main substances found in the product:

Cristobalite - CAS: 14464-46-1

i) STOT-repeated exposure:

Route: Inhalation - Notes: Silicosis, pulmonary fibrosis; Target organ: lungs - Source: (MSDS supplier).

octamethylcyclotetrasiloxane; [D4] - CAS: 556-67-2

a) acute toxicity:

Test: LC50 - Species: Rat 36 mg/l - Source: (OECD 403, GLP, rat, 4 h, ECHA dossier).

Test: LD50 - Route: Skin - Species: Rat > 2000 mg/kg - Source: (similar to OECD 402, rat, ECHA dossier).

Test: LD50 - Route: Oral - Species: Rat 4800 mg/kg - Source: (similar to OECD 401, rat, ECHA dossier).

11.2. Information on other hazards

Endocrine disrupting properties:

No endocrine disruptor substances present in concentration $\geq 0.1\%$

SECTION 12: Ecological information

The product is not classified for chronic aquatic hazard: a test based on the bioavailability / release of D4 by the polymer silicone was performed with the OECD 29 method. It was found that the quantity of D4 released by 100mg of polymer is at least below the quantification limit of the method (i.e. 4.4 ppb), a value significantly lower than the limit that would result in the classification for chronic aquatic toxicity, i.e. NOEC of 0.0044 mg / L for fish and 0.0079 mg / L for aquatic invertebrates. Therefore, the product is not classified for this hazard class.

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment.

FOOD LINE - chocolate - Base

Not classified for environmental hazards

Based on available data, the classification criteria are not met

octamethylcyclotetrasiloxane; [D4] - CAS: 556-67-2

a) Aquatic acute toxicity:

Endpoint: IC50 - Species: Algae > 0.0022 mg/l - Duration h: 72h (EPA OTS 797.1050, Selenastrum capricornutum, freshwater, ECHA dossier).

Endpoint: LC50 - Species: Fish > 0.0022 mg/l (Oncorhynchus mykiss, GLP, ECHA dossier).

Endpoint: NOEC - Species: Fish > 0.0044 mg/l (publication, Oncorhynchus mykiss, GLP, ECHA dossier).

Long-term toxicity to aquatic invertebrates:

Safety Data Sheet

FOOD LINE - chocolate - Base

Endpoint: NOEC - Species: Daphnia = 7.9 µg/L - Duration h: 21d EPA OTS 797.1330,
Daphnia magna, ECHA dossier

12.2. Persistence and degradability

Cristobalite - CAS: 14464-46-1

Biodegradability: Non-readily biodegradable

12.3. Bioaccumulative potential

Cristobalite - CAS: 14464-46-1

Not bioaccumulative

octamethylcyclotetrasiloxane; [D4] - CAS: 556-67-2

Test: Kow - Partition coefficient 6.49 - Notes: (Log Pow, ECHA dossier).

12.4. Mobility in soil

Not available

12.5. Results of PBT and vPvB assessment

No PBT, vPvB substance present in concentration >= 0.1%:

12.6. Endocrine disrupting properties

No endocrine disruptor substances present in concentration >= 0.1%

12.7. Other adverse effects

None

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

14.1. UN number or ID number

Not classified as dangerous in the meaning of transport regulations.

14.2. UN proper shipping name

Not available

14.3. Transport hazard class(es)

Not available

14.4. Packing group

Not available

14.5. Environmental hazards

ADR-Environmental Pollutant: No

IMDG-Marine pollutant: No

14.6. Special precautions for user

Not available

14.7. Maritime transport in bulk according to IMO instruments

Not Applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Dir. 98/24/EC (Risks related to chemical agents at work)

Dir. 2000/39/EC (Occupational exposure limit values)

Regulation (EC) n. 1907/2006 (REACH)

Regulation (EC) n. 1272/2008 (CLP)

Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013

Regulation (EU) n. 2020/878

Regulation (EU) n. 286/2011 (ATP 2 CLP)

Regulation (EU) n. 618/2012 (ATP 3 CLP)

Regulation (EU) n. 487/2013 (ATP 4 CLP)

Safety Data Sheet

FOOD LINE - chocolate - Base

Regulation (EU) n. 944/2013 (ATP 5 CLP)
 Regulation (EU) n. 605/2014 (ATP 6 CLP)
 Regulation (EU) n. 2015/1221 (ATP 7 CLP)
 Regulation (EU) n. 2016/918 (ATP 8 CLP)
 Regulation (EU) n. 2016/1179 (ATP 9 CLP)
 Regulation (EU) n. 2017/776 (ATP 10 CLP)
 Regulation (EU) n. 2018/669 (ATP 11 CLP)
 Regulation (EU) n. 2018/1480 (ATP 13 CLP)
 Regulation (EU) n. 2019/521 (ATP 12 CLP)
 Regulation (EU) n. 2020/217 (ATP 14 CLP)
 Regulation (EU) n. 2020/1182 (ATP 15 CLP)
 Regulation (EU) n. 2021/643 (ATP 16 CLP)

Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications:

Restrictions related to the product:

No restriction.

Restrictions related to the substances contained:

Restriction 70

Restriction 75

SVHC Substances:

Substances in candidate list (Art. 59 Reg. 1907/2006, REACH):

No SVHC substance present in concentration > = 0.1%:

Provisions related to directive EU 2012/18 (Seveso III):

Seveso III category according to Annex 1, part 1

None

WGK Classification (Water hazard class - Verwaltungsvorschrift wassergefährdende Stoffe)

Lagerklasse according to TRGS 510:

LGK 10: Combustible liquids

Substances subject to exportation reporting pursuant to (EC) Reg. 649/2012:

None.

California Proposition 65

Substance(s) listed under California Proposition 65:

Cristobalite - Listed as carcinogen.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for the mixture.

Substances for which a Chemical Safety Assessment has been carried out:

None

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H361f Suspected of damaging fertility.

H410 Very toxic to aquatic life with long lasting effects.

Hazard class and hazard category	Code	Description
Repr. 2	3.7/2	Reproductive toxicity, Category 2
STOT RE 1	3.9/1	Specific target organ toxicity - repeated exposure, Category 1
Aquatic Chronic 1	4.1/C1	Chronic (long term) aquatic hazard, category 1

Safety Data Sheet

FOOD LINE - chocolate - Base

METHOD OF CLASSIFICATION

Pursuant to Article 12 of the CLP Regulation, " where, following the assessment carried out pursuant to Article 9, the following properties or effects are identified, manufacturers, importers and downstream users shall take them into account for the purpose of classification: [...] (b) conclusive experimental scientific data show that the substance or mixture is not biologically available and that these data have been established as adequate and reliable; [...] ".

Following a D4 release study of the product using the OECD 29 test, the limit that would result in the classification for chronic aquatic toxicity (NOEC of 0.0044 mg / L for fish and 0.0079 mg / L for aquatic invertebrates), is not reached.

This document was prepared by a competent person who has received appropriate training.

Main bibliographic sources:

ECHA – European Chemical Agency

GESTIS - Information system on hazardous substances of the German Social Accident Insurance

IARC – International Agency for Research on Cancer

IPCS INCHEM – International Programme on Chemical Safety

ISS – Istituto Superiore di Sanità

PubChem - open chemistry database at the National Institutes of Health (NIH)

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality.

It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This MSDS cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of Dangerous Goods by Road.
ATE:	Acute Toxicity Estimate
ATEmix:	Acute toxicity Estimate (Mixtures)
CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization" (ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods by Rail.
STEL:	Short Term Exposure limit.

Safety Data Sheet

FOOD LINE - chocolate - Base

STOT: Specific Target Organ Toxicity.
TLV: Threshold Limiting Value.
TWA: Time-weighted average
WGK: German Water Hazard Class.