

PRODUCT : ZA Glass 35-15

TECHNICAL DATA SHEET

Aspect Catalyst part	Liquid transparent	
Aspect Base part	Liquid transparent	
Viscosity Catalyst	180 – 220 cP	Viscos. Brookfield DVIII
Viscosity Base	150 – 190 cP	Viscos. Brookfield DVIII
Viscosity mix	~ 190 cP	Viscos. Brookfield DVIII
Mixing raio	1 : 1	
Density	0,98 g/cc	ASTM D 792
Working time	~ 15 min	Viscos. Brookfield DVIII
Setting time	~ 45 min	
Hardness after 1h	20 ± 2 sh"A"	ASTM D 2240-68
Hardness after 2h	30 ± 2 sh"A"	ASTM D 624
Hardness after 24h	35 ± 2 sh"A"	ASTM D 624
Shrnkage after 5gg	0,1% max	ISO 4823

All the test was made at 23±1°C and 50±10% of relative humidity