

PRODUCT : XTX 45 TRASPARENT OIL BLEEDING

Technical data sheet

Catalyst Aspect	Liquid silicone rubber	
Base Aspect	Liquid silicone rubber	
Catalyst Viscosity	45000 – 65000 cP	Viscos. Brookfield DVIII
Base Viscosity	1800 – 2400 cP	Viscos. Brookfield DVIII
Mixed viscosity	~ 55000 cP	Viscos. Brookfield DVIII
Specific Weight	1,09(A) – 0,98(B) g/cc	ASTM D 792
Mixing ratio	10(A) : 1(B)	
Working time	70 – 90 min	Viscos. Brookfield DVIII
Setting time	~ 9 ore	
Durezza dopo 24h	40 ± 3 sh "A"	ASTM D 2240-68
Tear Strenght	> 17 N/mm	ASTM D 624 stampo B
Tear Strenght	> 16 N/mm	ASTM D 624 stampo C
Tensil Strenght	> 5,5 N/mm ²	ASTM D 412
Elongation at break	330 ± 20%	ASTM D 412



**Dimensional variation
after 24 hours**

0,1% max dopo 5gg

ISO 4823

The test have been made at $23\pm 1^{\circ}\text{C}$ and $50\pm 10\%$ of humidity.